From: SDO Secretariat <sdo@scic.sg>

Sent: Thursday, December 7, 2023 10:13 AM

Subject: Maturing of Singapore Standard SS 133 Specification for bituminous emulsion for roof

waterproofing

Maturing of Singapore Standard (SS) 133 Specification for bituminous emulsion for roof waterproofing

Enterprise Singapore administers the National Standardisation Programme under the direction of the industry-led Standards Council of Singapore. Enterprise Singapore has appointed the Standards Development Organisation at Singapore Chemical Industry Council Limited (SDO@SCIC) to manage the Chemical Standards Committee (CSC) and Environment & Resources Standards Committee, including their Technical Committees and Working Groups.

The Technical Committee (TC) on Petroleum Processes and Products, one of the committees under CSC, has recently completed the review of SS 133 (Specification for bituminous emulsion for roof waterproofing). The outcome was to classify SS 133 as a mature standard, as there are no further foreseeable changes to it. Hence the standard will not be reviewed until a request is put forth to do so.

Scope

SS 133:2017(2023) covers bituminous emulsions capable of being sprayed on or brush-applied in relatively thick films as part of a waterproofing system for roof surfaces having inclines of not less than 1 in 70.

A preview of the above-mentioned SS 133:2017(2023) is enclosed for your reference. The full standard is available for purchase at the Singapore Standards e-shop through the following web-link:

https://www.singaporestandardseshop.sg/Product/SSPdtDetail/6e16c563-dc09-4e40-9dce-92d439cc5d6d

Best Regards,

SDO@SCIC Secretariat
Standards Development Organisation (SDO)
Singapore Chemical Industry Council Limited
8 Jurong Town Hall Road
#25-04 The JTC Summit
Singapore 609434

Website: www.scic.sg

Singapore Standard Specification for bituminous emulsion for roof waterproofing

Confirmed and classified as a mature standard 2023





(ICS 75.140; 91.060.20; 91.120.30)

SINGAPORE STANDARD

Specification for bituminous emulsion for roof waterproofing

Published by Enterprise Singapore

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilised in any form or by any means, electronic or mechanical, including photocopying and microfilming, without permission in writing from Enterprise Singapore. Request for permission can be sent to: standards@enterprisesg.gov.sg.

© Enterprise Singapore 2017

ISBN 978-981-47-8416-0

Contents

		Page
Fore	3	
1	Scope	5
2	Normative references	5
3	Terms and definitions	5
4	Classifications	
5	Requirements	
6	Sampling	
7	Compliance with requirements	
8	Keeping qualities	
9	Marking	10
Ann	exes	
Α	Uniformity – Procedure (normative)	11
В	Application behaviour – Brush procedure (normative)	
С	Application behaviour – Spray procedure (normative)	
D	Residue by evaporation test (normative)	
Е	Flash point test (normative)	
F	Firm set test (normative)	
G	Set-to-touch time test (normative)	
Н	Heat test (normative)	
I	Flexibility test (normative)	
J	Water resistance test (normative)	
K	Direct flame test (normative)	25
Tabl	les	
1	Composition of bituminous emulsions	7
2	Performance requirements	8

Foreword

This Singapore Standard was prepared by the Working Group on Bituminous Emulsion for Roof Waterproofing appointed by the Technical Committee on Petroleum Processes and Products under the direction of the Chemical Standards Committee.

This is a revision of the SS 133: 1987 (1998) 'Specification for bituminous emulsion for roof waterproofing'. This revision has been prepared principally to bring the standard in line with international standards and to update the test methods.

The principal changes in this revised standard are as follows:

- (a) Update of classification of bituminous emulsion to align with ASTM D1227-13. The classification has been streamlined to two types of bituminous emulsions for brush and/or spray applications in Table 1.
- (b) Introduction of 'set-to-touch time' characteristic and test method in Table 2 and Annex G respectively.
- (c) Introduction of alternative method to measure residue by evaporation using moisture balance analyser in Annex D.
- (d) Replacement of open-cup method with closed-cup method in Annex E.

In preparing this specification, reference was made to the following publications:

1.	ASTM D93 - 06	Standard test methods for flash point by Pensky-Martens closed cup tester
2.	ASTM D140/D140M - 16	Standard practice for sampling asphalt materials
3.	ASTM D244- 09	Standard test methods and practices for emulsified asphalts
4.	ASTM D1227-13	Standard specification for emulsified asphalt used as a protective coating for roofing
5.	ASTM 1640/D1640M -14	Standard test methods for drying, curing, or film formation of organic coatings
6.	ASTM D2939-2003	Standard method of testing emulsified bitumen used as a protective coating
7.	ASTM D6934-08(2016)	Standard test method for residue by evaporation of emulsified asphalt
8.	ASTM D7404 -7(2016)	Standard test method for determination of emulsified asphalt residue by moisture analyzer

The revised standard adapted materials, with permission from ASTM D1640/D1640M-14 Standard Test Methods for Drying, Curing, or Filming Formation of Organic Coatings and ASTM D7404-07 (2016) Standard Test Method for Determination of Emulsified Asphalt Residue by Moisture Analyzer, copyright ASTM International, 100 Barr Harbor Drive, West Conshohocken PA 19428.

Acknowledgement is made for the use of information from the above publications.

Attention is drawn to the possibility that some of the elements of this Singapore Standard may be the subject of patent rights. Enterprise Singapore shall not be held responsible for identifying any or all such patent rights.

NOTE

- Singapore Standards (SSs) and Technical References (TRs) are reviewed periodically to keep abreast of technical changes, technological developments and industry practices. The changes are documented through the issue of either amendments or revisions. Where SSs are deemed to be stable, i.e. no foreseeable changes in them, they will be classified as "mature standards". Mature standards will not be subject to further review unless there are requests to review such standards.
- 2. An SS or TR is voluntary in nature except when it is made mandatory by a regulatory authority. It can also be cited in contracts making its application a business necessity. Users are advised to assess and determine whether the SS or TR is suitable for their intended use or purpose. If required, they should refer to the relevant professionals or experts for advice on the use of the document. Enterprise Singapore and the Singapore Standards Council shall not be liable for any damages whether directly or indirectly suffered by anyone or any organisation as a result of the use of any SS or TR. Although care has been taken to draft this standard, users are also advised to ensure that they apply the information after due diligence.
- 3. Compliance with a SS or TR does not exempt users from any legal obligations.

Specification for bituminous emulsion for roof waterproofing

1 Scope

This Singapore Standard covers bituminous emulsions capable of being sprayed on or brush-applied in relatively thick films as part of a waterproofing system for roof surfaces with inclines of not less than 1 in 70.

2 Normative references

The following referenced documents are indispensable for the application of this standard. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ASTM D93 Standard test methods for flash point by Pensky-Martens closed cup

tester

ASTM D140/140M Standard practice for sampling asphalt materials

ASTM D1227 Standard specification for emulsified asphalt used as a protective

coating for roofing

ASTM D6934 Standard test method for residue by evaporation of emulsified

asphalt